

CUSTOMER'S NAME

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ALPHA REFERENCE NO.



SP20070007

## SPECIFICATION

PART NO.	ALPHA MODEL NAME
	SR1712F-0108-15K0A-B9-N

MODEL NAME
MODEL NO.

APPROVAL


PREPARED BY	REVIEWED BY	APPROVED BY
		



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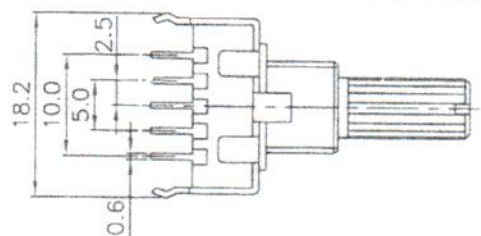
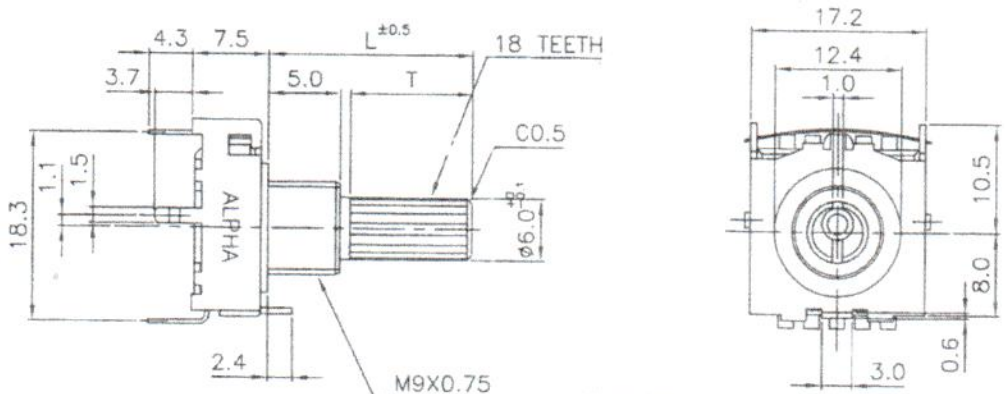
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# ROTARY SWITCH

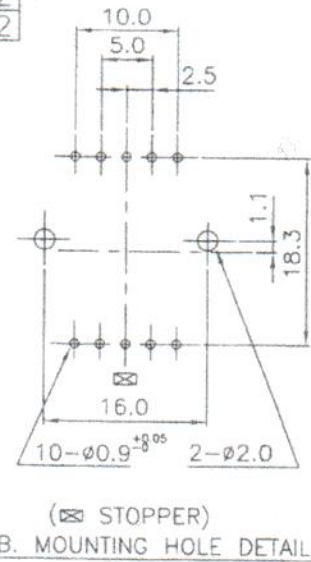
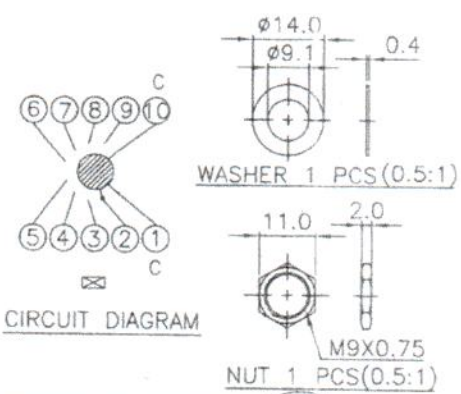
MODEL SR1712F-0108-(L)K0A-B9-N

## SPECIFICATIONS

Rating	DC16V 0.3A
Contact Resistance	50 mΩ Max.
Insulation Resistance	DC100V-100 MΩ Min.
Withstand Voltage	AC100V-1 Minute
Rotation Torque	200±100 gf-cm
Life cycle	10,000 Cycles
Sizes (m.m.)	As Following Drawings




	L	T
✓	15	7
	20	12
	25	12




TOL. UNLESS OTHERWISE STATED

less than	10	±0.3
above	10~30	±0.5
above	30~100	±1.0
above		±5°

Date 2018.10.23 DWN  CHKD APP'D 

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T-G

	<b>Specification</b> Rotary switch SR1712F-XXX	DOC. No: Rev. C
		Date:
		Author: 何建志
		Approved: 劉韋良

**CONTENTS 內容**

Section	Description	Page
1.0	Test Conditions	2
2.0	Outside Dimension	2
3.0	Mechanical Performance	2
4.0	Electrical Performance	3
5.0	Endurance Performance	3
6.0	Note	4

F.O

	<b>Specification</b> Rotary switch SR1712F-XXX	DOC. No: _____ Rev. C
		Date: _____
		Author: 何建志
		Approved: 劉章良

### 1. TEST CONDITIONS

Standard test conditions shall be 5-35°C in temperature and 45-85% RH in humidity.  
 Should any doubt arise in judgment test shall be conducted at 20±2°C and 65±5% RH.


### 2. OUTSIDE DIMENSION

Append drawing.

### 3. MECHANICAL PERFORMANCE

Item	Test Condition	Specification
3.1 Operating force	Operation temperature:-10°C ~ +70°C Storage temperature:-40°C ~ +85°C	200±100gf-cm
3.2 Control strength	A static load of 1000gf-cm shall be applied in the operating direction and tensile direction of the unit for one minute.	N/A
3.3 Terminal strength	A static load of 500gf-cm shall be applied to the tip of the terminal in a desired direction for one minute. The number of tests shall be one per terminal.	N/A
3.4 Control wobble	Shall be measured by applying a static load of 100gf-cm to the tip of control unit.	Less than 1 mm
3.5 Soldering	Regarding preheating, the entire flow duration should not exceed 2 minutes, and soldering surface temperature (undersurface of PCB) shall be settled within 100°C. Temperature of solder 260±5°C Duration of dipping 4±0.5 seconds	More than 90% of the dipped part shall be covered by solder

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3.6 Soldering heat resistance	Flow soldering condition: to be performed in $4\pm 0.5$ seconds within $260\pm 5^{\circ}\text{C}$ Manual soldering condition: to be performed in $3\pm 0.5$ seconds Max within $350\pm 5^{\circ}\text{C}$	No abnormalities shall be observed in appearance and operation shall be assured.
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3.7 Position of click	$30\pm 5^{\circ}$
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3.8 Bushing mount strength	8kgf-cm Min
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#### 4. ELECTRICAL PERFORMANCE

Item	Test Condition	Requirement
4.1 Rating	N/A	DC16V 0.3A
4.2 Contact resistance	Shall be measured at $1\text{KHz}\pm 200\text{Hz}$ (Max 20mV, Max 50mA) or 5V DC, 1A by a voltage drop method	Less than $50\text{m}\Omega$
4.3 Insulation resistance	Shall be measured by applying 100V DC, between all terminals and between the terminal and the frame for 1 minute $\pm$ 5 seconds	More than $100\text{M}\Omega$
4.4 Withstand voltage	100V AC (50~60Hz, 2mA) Shall be applied between all terminals and between the terminal and frame for one minute	No function damage or breakdown

*F.O*



**ALPHA**

**Specification**  
Rotary switch  
SR1712F-XXX

DOC. No: Rev. C

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## 5. DURABILITY

### 5.1 Operating life under no load

10,000 cycles of operation shall be performed continuously at a rate of 15-20 cycles per minute without load. After operating life test, shall be in accordance with the following specifications.

Contact resistance:  
less than 80mΩ  
Insulation resistance:  
more than 10MΩ  
Withstand Voltage:  
100V AC per one minute  
Operating force:  
200 ± 100gf-cm

### 5.2 Operating life under load

10,000 cycles of operation shall be performed continuously at a rate of 15-20 cycles per minute with resistive load of 16V DC, 0.3A. After operating life test, shall be in accordance with the following specifications.

Contact resistance :  
less than 150mΩ

Other specifications are the same as operating life under no load.

## 6. NOTE

Terminals top side is covered by flux resist resin.